

Level	Item ID	Revision	Description	Prepared	Approver	Creation date	Weight(kg)					
0	3AFV9961439	B	LOWER BEARING SEALING AZIPOD V12300-V3200 (V23ICE)	Haataja, Ari	Virtanen, Marko	2010-12-23	1265.09					
Part no. ID												
DRAWINGS		Rev	Description	Functional code	Dimensions	Material	Mat.std	Equip. code	pcs	Net(kg)	Gross	Unit
76	3AFV9961013	B	SEALING PACKAGE FOR - LOWER BEARING									
		A	SUPPORT RING	KL	D3930/ d3784x111				1	649,000	1,000	pcs
MATERIALS/MODULES												
77	3AFV9961008	B	LOWER BEARING SEALING									
		B	HEXAGON HEAD SCREW FLHSU M20X150/52 D 10.9		10.9	ISO 898-1	ISO4014(DI		60	25,500	60,000	pcs
D= ZINC FLAKE COATING 11Zn-720h*) *)ZINC FLAKE COATING ACCORDING TO THE STANDART ISO 10683. WITH MINIMUM 720 HOURS SALT SPRAY RESISTANCE ACCORDING ISO 9227.												
78	3AFV9882133	A	TURNING SEAL 2821	2821-3700X3784X33					1	15,000	1,000	pcs
			Inspection certificate: EN10204-3.2 Freudenberg Simrit Oy: article number 532082: WDRT-2821 mater: B202									
79	3AFV9882134	A	TURNING SEAL 2818	2818-3700X3784X33					1	15,000	1,000	pcs
			LIP SEAL WITH O-RING Inspection certificate: EN10204-3.2 Freudenberg Simrit Oy: article number 532083: WDRT-2818 mater: B202 "o-ringed" seal									
80	3AFV9966715	A	SUPPORT RING, LOWER BEARING SEALING	KL	D3784/ D3710X35	S355J2G3			1	84,000	1,000	pcs
			D3784/D3710X35, DIVIDED									
81	3AFV5605062	B	SPACER RING	KL	D3928/ d3788x10				1	66,000	1,000	pcs
			FOR OUTER SEAL SPACER RING	KL	D3784/ d3710x10				1	36,000	1,000	pcs
82	3AFV5605061	B	LOWER BEARING SEALING									
			PIN	FSA 4 X 20 KL	D3928/ d3726x60				6	0,048	6,000	pcs
83	3AFV9882528	A										
		B	SUPPORT RING				DIN 7		1	372,000	1,000	pcs

Identifier	3AFV9961439	Revision	B	Description	LOWER BEARING SEALING	Functional code	Machine type	Printed	Page
Creator	Haataja, Ari	Rev. date	2011-03-15	Approver	Virtanen, Marko	Revision change	AZIPOD V12300-V3200	2011-03-16	1/2

